

# Flux-Ex Glue

pH-neutral special cleaner

### **PRODUCT DESCRIPTION**

Stannol cleaner Flux-Ex Glue is a special cleaning detergent for removing adhesives and heat-conducting pastes. The cleaner removes residues from screens used in PV module production as well as from stencils, screens, misprints, aluminium and stainless steel.

Flux-Ex Glue is pH-neutral and quick-drying, making it ideal for the rinsing process. The cleaner can be used for water-sensitive products.

Flux-Ex Glue is a ready-mix for direct use in a cleaning process.

# **PRODUCT PROPERTIES**

The product offers the following advantages:

- suitable for use at low temperatures
- water-free
- regenerable
- single-phase
- suitable for use in PV module production

# **APPLICATION AREAS**

TECHNICAL DATA	
pH-value [20 °C]	neutral (wasserfrei)
cunductance [20 °C]	< 50 μS/cm
flash-point	> 100 °C
VOC content	< 20 %
application	undiluted
water solubility	fully soluble
application temperature	20 - 45 °C

CONTAMINATIONS	
solder paste	++
flux	++
adhesive/glue	++
thermal compounds	++
condensate/grease/oil	-
coating/varnishing	-

	SUBSTRATES
stencils, screens, misprints (bare boards)	++
PCBAs, hybrids, power electronics, misprints (mounted)	0
solder frames, carriers, solder masks	0
ESD boxes, containers, magazines	0
condensation traps, filters, steel sheets	-

APPLICATIONS	
spray systems	++
dipping	++
ultrasonic systems	++
manual application	0

<sup>++ =</sup> ideal for use, + = recommended, o = optional use, - = not recommended

**Please note:** These tables only provide a general overview of the cleaner's specifications. To determine the ideal setting of the cleaner, cleaning tests are useful and necessary.

#### STORAGE AND SHELF-LIFE

The shelf life is unlimited if stored and transported appropriately (protected from UV light, in the unopened original container, between 10 °C and 30 °C). After opening, the shelf life is at least two years if stored and transported correctly. It is recommended to use the cleaning detergent within five years of delivery.

# **HEALTH AND SAFETY**

Read the safety data sheet before first use and follow the safety precautions.

#### **DELIVERY FORMS**

- 10 l canister
- 25 l canister

#### **DISCLAIMER**

The above values are typical and represent no form of specification. The Data Sheet serves for information purposes. Any verbal or written advise is not binding for the company, whether such information originates from the company offices or from a sales representative. This is also in respect of any protection rights of third parties, and does not release the customer from the responsibility of verifying the products of the company for suitability of use for the intended process or purpose. Should any liability on the part of the company arise, the company will only indemnify for loss or damage to the same extent as for defects in quality.